# **Toyota Yaris Air Bleeding**

Function Description: This function is used to bleed the brake

system.

Supported Products: Launch PRO or PAD series comprehensive

diagnostic equipment

Tested Model: Toyota Yaris 2022

# **Procedure:**

1. Click [ABS (Brake Control)] to access it. (See the following figure.)

System and Fund	stion 🔒 🛃			* ● ▼ 🕮 09:40
TOYOTA V51.10 > 16PIN DLC	(Europe and Other) > Yaris > MXPA10 > M15A-FKS > -2022.08 > w/ Smart Key		255 b/s 🚽 310	b∕s ⊞11.96V
System Topology	EOBD/OBD II		Normal	Enter
System List	ECM (Engine Control Module)		Normal	Enter
ADAS Calibration	RCC (Radar Cruise) 1	⊙ADAS	Normal	Enter
Service Function	RCC (Radar Cruise) 2	⊙ADAS	Normal	Enter
Customize Setting	TCM (Transmission Control Module)		Normal	Enter
Vehicle Information	ABS (Brake Control)		Normal	Enter
	к MPS (Electronic Motor Power Steering)		Normal	Enter
Yaris -2022.08	Report Compare F	Results	Diagnostic Plan	Clear DTCs
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## 2. Choose "Special Function". (See the following figure.)

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Show Menu	A 🗹 오 着 🖡
TOYOTA V51.10 > 16PIN DLC(Europe and Other) > Yaris > MXPA10 > M15A-FKS =	> -2022.08 > w/ Smart Key > ABS (B 🛜 🕇 231 b/s 🛛 🕹 234 b/s 👘 12.16V
	Q Please enter keyword
Read Fault Code	Clear Fault Memory
Read Freeze Frame	Read Data Stream
Actuation Test	Special Function

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# 3. Choose "Air Bleeding". (See the following figure.)

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Show Menu	♠ 2 ₽ ₽ ₽
TOYOTA V51.10 > 16PIN DLC(Europe and Other) > Yaris > MXPA10 > M15A-FKS	> -2022.08 > w/ Smart Key > ABS (B 🛜 🕇 214 b/s 🛛 🕹 369 b/s 🛛 🖽 12.18V
	QPlease enter keyword
All Readiness	Calibration
Inspection Mode	Signal Check
Reset Memory	Air Bleeding
Brake Pad Residual Thickness Write	Vehicle Control History(RoB)
Customize Setting	

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#### 4. Click OK. (See the following figure.)

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TOYOTA V51.10 > 16PIN DLC(Europe and Othe	r) > Yaris > MXPA10 > M15A-FKS > ·	-2022.08 > w/ Sm	art Key > ABS (l	B 🛜 🕇 0 b/s	<b>0</b> b/s	<u></u>
					Q Please e	nter keyword
All Readiness		Calibration				
	Air Ble	eding				
Inspection Mode	<usage></usage>					
Reset Memory	Use this function to mak vacuum state by bleedin		bing the			
	<introduction></introduction>		u dh e			
Brake Pad Residual Thickness Write	This function is used to b brake system.	pleed the air li	n the	B)		
Customize Setting	CANCEL	ок	(			
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Show Menu		2	-	F
TOYOTA V51.10 > 16PIN DLC(Europe and Oth	Air Bleeding	🛜 🕇 171 b/	s 🚽 206 b/s	臣12.13V
All Readiness	Preparation This function is used to bleed the air in the brake system. [Perform Condition]	(	Q Please ent	er keyword
Inspection Mode	-The engine/power switch is ON(Engine OFF/ Ready OFF) -Shift in P -The parking brake is applied			
Reset Memory	[Notice] -Air Bleeding needs not only this utility but also other manual operations.			
Brake Pad Residual Thickness Write	-Perform this utility at the exact timing according to instructions of the Repair Manual. Do not place anything on the brake reservoir	B)		
Customize Setting	filler opening.(Brake fluid may overflow during the bleeding process) -Ensure that brake fluid level is maintained betewwn MIN/MAX level. Press OK to proceed.			
Yaris -2022.08	CANCEL OK			
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TOYOTA V51.10 > 16PIN DLC(Europe and Othe	r) > Yaris > MXPA10 > M15A-FKS >	> -2022.08 > w/ S	Smart Key > A	BS (B 🛜 🕇	0 b/s 🤳 0 b/s	s ⊞12.19V
					QPlease	
All Readiness		Calibration				
Incompation Maria		o: 1 o!				
Inspection Mode	Air Ble	eeding				
Reset Memory	FR Circuit Air Bleeding S Add brake fluid to the re between the MIN/MAX	eservoir so th	ne level is			
Brake Pad Residual Thickness Write	Press OK to proceed.			B)		
Customize Setting	CANCEL	(	ок			
Gustoffize Setting						
Yaris -2022.08						
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Show Menu		<b>f</b>	Ľ	2		P
TOYOTA V51.10 > 16PIN DLC(Europe and Other	r) > Yaris > MXPA10 > M15A-FKS > -20	022.08 > w/ Sn	nart Key > ABS (	B 🛜 🕇 0 b/	/s 🕹 0 b/s	臣12.19V
					Q Please e	
All Readiness	Air Bleed	ling				
Inspection Mode	FR Circuit Air Bleeding STE Please follow the instruction screen, and performing each Note: If OK is pressed, the s	ons on the ch step.	d motor			
Reset Memory	are activated. During activation,the brake or down due to a change ir	e pedal may	y move up			
Brake Pad Residual Thickness Write	However,do not release the instructed. 1.Depress the brake pedal	e brake peo		в)		
Customize Setting	2.While keeping the brake depressed,press OK.					
	CANCEL	01	к			
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#### 8. Activating...Please wait for 40s. (See the following figure.)

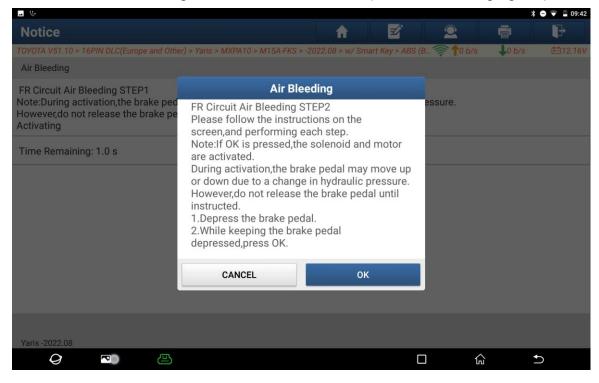
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Notice	ŀ
TOYOTA V51.10 > 16PIN DLC(Europe and Other) > Yaris > MXPA10 > M15A-FKS > -2022.08 > w/ Smart Key > ABS (Brake Control)	⊞12.19V
Air Bleeding	
FR Circuit Air Bleeding STEP1 Note:During activation,the brake pedal may move up or down due to a change in hydraulic pressure. However,do not release the brake pedal until instructed. Activating	
Time Remaining: 40.0 s	
Yaris -2022.08	
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Notice		<b>A</b>	ľ	2		F
TOYOTA V51.10 > 16PIN DLC(Europe and Othe			art Kev > ARS /	R 🛜 🕇 0 b/s	📕0 b/s	€∃12.16V
Air Bleeding	Air Bleed	ding				
FR Circuit Air Bleeding STEP1 Note:During activation,the brake ped However,do not release the brake pe Activating	FR Circuit Air Bleeding ST Anteroposterior plumbing Please follow the instructi screen,and performing eac Note:	Air Bleeding ons on the	I	essure.		
Time Remaining: 1.0 s	-Do not release the brake print instructed.					
	-Perform each step to the wheel.		ioned			
	1:While keeping the brake depressed,loosen the blee wheel.		the			
	2:After fluid bleeding stop plug of the wheel.	s,tighten the	bleeder			
	3:Release the brake pedal 4:Press OK to proceed.	č				
	CANCEL	ок				
Yaris -2022.08						
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10. Confirm the following conditions, click "CANCEL" to proceed to step 11, or click OK to return to step 6. (See the following figure.)

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TOYOTA V51.10 > 16PIN DLC(Europe and Oth	Air Blee	edina		🛜 🕇 0 b/s	<b>↓</b> 0 b/s	⊞12.16V
Air Bleeding				-		
FR Circuit Air Bleeding STEP1 Note:During activation,the brake ped However,do not release the brake pe Activating Time Remaining: 1.0 s	FR Circuit Air Bleeding S Anteroposterior plumbing Please follow the instruct screen, and performing et Note: -Ensure that brake fluid le between MIN/MAX level. 1:Loosen the bleeder plu 2:Depress the brake peda 3:While keeping the brak depressed, tighten the ble wheel and release the bra	g Air Bleedin tions on the ach step. evel is maint g of FR whee al 10 times. e pedal eeder plug of	essure.			
	4:Perform above steps of (Read 'FR Wheel' in above 5:Repeat STEP1 until the Press 'OK' to repeat STEP proceed to STEP2.	e steps as 'R air stops co				
Yaris -2022.08						
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TOYOTA V51.10 > 16PIN DLC(Europe and Oth	er) > Yaris > MXPA10 > M15A-FKS > -20	)22.08 > w/ Sr	mart Key > ABS (B	🛜 🕇 0 b/s	10 b/s	🖽 12.16V
Air Bleeding						
FR Circuit Air Bleeding STEP1 Note:During activation, the brake per However, do not release the brake per Activating		o a change i	in hydraulic pr	essure.		
Activating	Air Bleed	ling				
Time Remaining: 1.0 s	FR Circuit Air Bleeding STI Add brake fluid to the rese between the MIN/MAX line Press OK to proceed.	rvoir so the				
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13. Activating...Please wait for 40s. (See the following figure.)

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Notice			ŀ
TOYOTA V51.10 > 16PIN DLC(Europe and Other) > Yaris > MXPA10 > M15A-FKS > -2022.08 > w/ Smart Key >	ABS (B ╤ 🕇0 t	b/s 🛛 🕹 0 b/s	<b>⊞</b> 12.17V
Air Bleeding			
FR Circuit Air Bleeding STEP2 Note:During activation,the brake pedal may move up or down due to a change in hydrau However,do not release the brake pedal until instructed. Activating	ulic pressure.		
Time Remaining: 40.0 s			
Yaris -2022.08			
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TOYOTA V51.10 > 16PIN DLC(Europe and Other	r) > Varie > MXPATA > M15A-FKS > -2022 AR > w/ Smart Kev > 4	ARS /R 🛜 🕇 0 b/s	<b>↓</b> 0 b/s ⊞12.13V
Air Bleeding	Air Bleeding		
FR Circuit Air Bleeding STEP2 Note:During activation,the brake peo However,do not release the brake pe Activating	FR Circuit Air Bleeding STEP2 Anteroposterior plumbing Air Bleeding Please follow the instructions on the screen,and performing each step. Note: -Do not release the brake pedal until	essure.	
Time Remaining: 1.0 s	instructed. -Perform each step to the above-mentioned wheel. 1:While keeping the brake pedal depressed,loosen the bleeder plug of the wheel. 2:After fluid bleeding stops,tighten the bleeder plug of the wheel. 3:Release the brake pedal. 4:Press OK to proceed. CANCEL	er	
Yaris -2022.08			
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Notice	Air Bleeding	2		P
TOYOTA V51.10 > 16PIN DLC(Europe and Oth	FR Circuit Air Bleeding STEP2	🛜 🕇 0 b/s	📕0 b/s	臣12.13V
Air Bleeding	Anteroposterior plumbing Air Bleeding			
FR Circuit Air Bleeding STEP2 Note:During activation,the brake ped However,do not release the brake pe Activating	Please follow the instructions on the screen,and performing each step. Note: -Ensure that brake fluid level is maintained between MIN/MAX level.	essure.		
Time Remaining: 1.0 s	1:Loosen the bleeder plug of FR wheel. 2:Depress the brake pedal 3 times. 3:While keeping the brake pedal			
	depressed, tighten the bleeder plug of FR			
	wheel and release the brake pedal. 4:Depress the brake pedal 2 times.			
	5:While keeping the brake pedal depressed,loosen the bleeder plug of FR wheel.			
	6:After fluid bleeding stops,tighten the bleeder plug of FR wheel and release the brake pedal.			
	7:Repeat steps 4 to 6 above until the air stops coming out.			
	8:Perform above steps of 1 to 7 for RL wheel.			
	CANCEL			
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Notice	Air Bleeding	2		F
TOYOTA V51.10 > 16PIN DLC(Europe and Oth	Please follow the instructions on the	🛜 🕇 0 b/s	↓0 b/s	12.13V
Air Bleeding	screen,and performing each step. Note:			
FR Circuit Air Bleeding STEP2 Note:During activation,the brake ped However,do not release the brake pe Activating	-Ensure that brake fluid level is maintained between MIN/MAX level. 1:Loosen the bleeder plug of FR wheel. 2:Depress the brake pedal 3 times. 3:While keeping the brake pedal	essure.		
Time Remaining: 1.0 s	depressed,tighten the bleeder plug of FR wheel and release the brake pedal. 4:Depress the brake pedal 2 times. 5:While keeping the brake pedal depressed,loosen the bleeder plug of FR wheel. 6:After fluid bleeding stops,tighten the bleeder plug of FR wheel and release the brake pedal. 7:Repeat steps 4 to 6 above until the air stops coming out. 8:Perform above steps of 1 to 7 for RL wheel. (Read 'FR Wheel' in above steps as 'RL wheel'.) 9:Press OK to proceed.			
Yaris -2022.08	CANCEL			
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TOYOTA V51.10 > 16PIN DLC(Europe and O	ther) > Yaris > MXPA10 > M15A-FKS > -2	2022.08 > w/ Smi	art Key > ABS (B	3 🛜 🕇 0 b/s	🖊0 b/s	臣12.13V
Air Bleeding						
FR Circuit Air Bleeding STEP2 Note:During activation, the brake pe However, do not release the brake p Activating		to a change in	ı hydraulic pr	essure.		
	Air Blee	ding				
Time Remaining: 1.0 s	RR Circuit Air Bleeding ST Add brake fluid to the res between the MIN/MAX lin Press OK to proceed.	ervoir so the				
Yaris -2022.08						
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Air Bleeding FR Circuit Air Bleeding STEP2 Note:During activation,the brake ped However,do not release the brake pe Activating RR Circuit Air Bleeding STEP1 Please follow the instructions on the	
FR Circuit Air Bleeding STEP2       Air Bleeding         Note:During activation,the brake ped       RR Circuit Air Bleeding STEP1         However,do not release the brake ped       Please follow the instructions on the	⊞12.13V
Note:During activation, the brake ped However, do not release the brake pe Activation	
However, do not release the brake pe Activation	
Screen, and performing each step.	
Time Remaining: 1.0 s     Note: If OK is pressed, the solenoid and motor are activated.	
During activation,the brake pedal may move up or down due to a change in hydraulic pressure.	
However,do not release the brake pedal until instructed.	
1.Depress the brake pedal. 2.While keeping the brake pedal depressed,press OK.	
CANCEL	
Yaris -2022.08	
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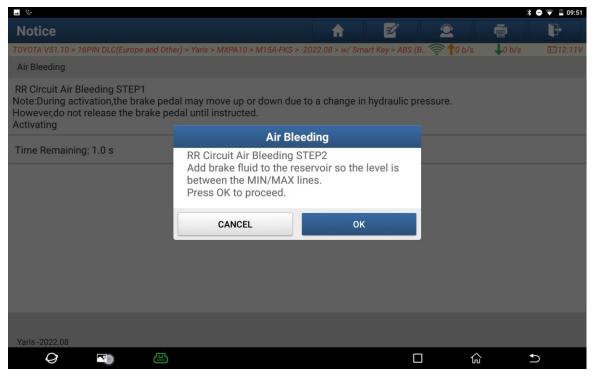
## 18. Activating...Please wait for 40s. (See the following figure.)

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TOYOTA V51.10 > 16PIN DLC(Europe and 0	Other) > Yaris > MXPA10 > M15A-FKS > -20	022.08 > w/ Smar	t Key > ABS (B	. 🛜 🕇 0 b/s	<b>↓</b> 0 b/s	Ē∃12.15V
Air Bleeding						
RR Circuit Air Bleeding STEP1 Note:During activation,the brake p However,do not release the brake Activating	edal may move up or down due to pedal until instructed.	o a change in h	ydraulic pre	ssure.		
Time Remaining: 40.0 s						
Yaris -2022.08						
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Notice	A 2	2	ē P
TOYOTA V51.10 > 16PIN DLC(Europe and Othe	rl > Varie > MXP $\Delta$ 10 > M15 $\Delta$ -FKS > -2022 0R > w/ Smart Kev > $\Delta$ RS	s./R 🛜 🕇 0 b/s	<b>↓</b> 0 b/s 🖽 12.11
Air Bleeding	Air Bleeding		
RR Circuit Air Bleeding STEP1 Note:During activation,the brake ped However,do not release the brake pe Activating	RR Circuit Air Bleeding STEP1 Anteroposterior plumbing Air Bleeding Please follow the instructions on the screen,and performing each step. Note:	essure.	
Time Remaining: 1.0 s	<ul> <li>-Do not release the brake pedal until instructed.</li> <li>-Perform each step to the above-mentioned wheel.</li> <li>1:While keeping the brake pedal depressed,loosen the bleeder plug of the wheel.</li> <li>2:After fluid bleeding stops,tighten the bleeder plug of the wheel.</li> <li>3:Release the brake pedal.</li> <li>4:Press OK to proceed.</li> </ul>		
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20. Confirm the following conditions, click "CANCEL" to proceed to step 21, or click OK to return to step 16. (See the following figure.)

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Notice	<b>A E</b>	2		P
TOYOTA V51.10 > 16PIN DLC(Europe and Oth Air Bleeding	Air Bleeding	🛜 🕇 0 b/s	<b>↓</b> 0 b/s	⊞12.11V
RR Circuit Air Bleeding STEP1 Note:During activation,the brake peo However,do not release the brake peo Activating Time Remaining: 1.0 s	RR Circuit Air Bleeding STEP1 Anteroposterior plumbing Air Bleeding Please follow the instructions on the screen,and performing each step. Note: -Ensure that brake fluid level is maintained between MIN/MAX level. 1:Loosen the bleeder plug of RR wheel. 2:Depress the brake pedal 10 times. 3:While keeping the brake pedal depressed,tighten the bleeder plug of RR wheel and release the brake pedal. 4:Perform above steps of 1 to 3 for FL wheel. (Read 'RR Wheel' in above steps as 'FL wheel'.) 5:Repeat STEP1 until the air stops coming out. Press 'OK' to repeat STEP1,or press 'Cancel' to proceed to STEP2.	essure.		
	CANCEL			
Yaris -2022.08				
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22. Confirm the following conditions and click OK. (See the following figure.)

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Notice		A	e	2		P
TOYOTA V51.10 > 16PIN DLC(Europe and Othe	r) > Yaris > MXPA10 > M15A-FKS > -2(	022.08 > w/ Sm	nart Key > ABS (l	8 🛜 🕇 0 b/s	📕0 b/s	⊞12.11V
Air Bleeding						
RR Circuit Air Bleeding STEP1 Note:During activation,the brake peo However,do not release the brake peo Activating Time Remaining: 1.0 s	Air Bleed RR Circuit Air Bleeding ST Please follow the instruction screen, and performing each Note:If OK is pressed, the st are activated. During activation, the brake or down due to a change in However, do not release the instructed. 1.Depress the brake pedal 2.While keeping the brake depressed, press OK.	EP2 ons on the ch step. colenoid and pedal may h hydraulic e brake ped	r move up pressure. lal until	essure.		
Yaris -2022.08						
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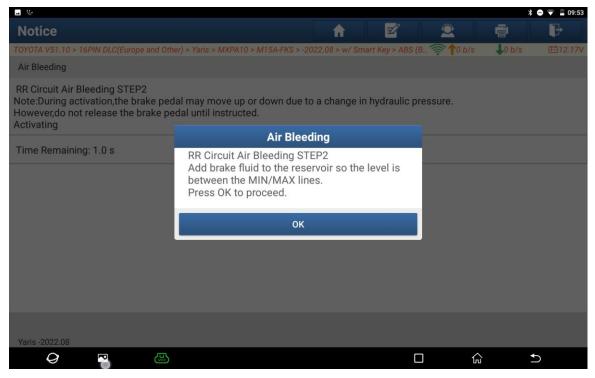
## 23. Activating...Please wait for 40s. (See the following figure.)

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TOYOTA V51.10 > 16PIN DLC(Europe and Other) > Yaris > MXPA10 > M15A-FKS > -2	022.08 > w/ Sm	nart Key > ABS (E	3 🛜 🕇 0 b/s	<b>↓</b> 0 b/s	⊞12.09V
Air Bleeding					
RR Circuit Air Bleeding STEP2 Note:During activation,the brake pedal may move up or down due t However,do not release the brake pedal until instructed. Activating	o a change i	n hydraulic pr	essure.		
Time Remaining: 40.0 s					
Yaris -2022.08					
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Notice		A	e	2		P
TOYOTA V51.10 > 16PIN DLC(Europe and Othe	r) > Varie > MYP $\Delta$ TN > MT5 $\Delta$ -FKS > -?	022 NR > w/ Sma	rt Kev > ARS /	R 🛜 🕇 44 b/s	↓44 b/s	€12.17V
Air Bleeding	Air Blee	ding				
RR Circuit Air Bleeding STEP2 Note:During activation,the brake ped However,do not release the brake pe Activating	RR Circuit Air Bleeding ST Anteroposterior plumbing Please follow the instructi screen,and performing ea Note:		essure.			
Time Remaining: 1.0 s	-Do not release the brake instructed.	pedal until				
	instructed. -Perform each step to the above-mentioned wheel. 1:While keeping the brake pedal depressed,loosen the bleeder plug of the wheel. 2:After fluid bleeding stops,tighten the bleeder plug of the wheel. 3:Release the brake pedal. 4:Press OK to proceed. САNCEL ОК					
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Notice	Air Bleeding	2		B
TOYOTA V51.10 > 16PIN DLC(Europe and Oth	RR Circuit Air Bleeding STEP2	🛜 🕇 0 b/s	📕0 b/s	臣12.17V
Air Bleeding	Anteroposterior plumbing Air Bleeding Please follow the instructions on the			
RR Circuit Air Bleeding STEP2 Note:During activation,the brake ped However,do not release the brake pe Activating	screen,and performing each step. Note: -Ensure that brake fluid level is maintained between MIN/MAX level. 1:Loosen the bleeder plug of RR wheel.	essure.		
Time Remaining: 1.0 s	<ul> <li>2:Depress the brake pedal 3 times.</li> <li>3:While keeping the brake pedal depressed,tighten the bleeder plug of RR wheel and release the brake pedal.</li> <li>4:Depress the brake pedal 2 times.</li> <li>5:While keeping the brake pedal depressed,loosen the bleeder plug of RR wheel.</li> <li>6:After fluid bleeding stops,tighten the bleeder plug of RR wheel and release the brake pedal.</li> <li>7:Repeat steps 4 to 6 above until the air stops coming out.</li> <li>8:Perform above steps of 1 to 7 for FL wheel.</li> </ul>			
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Notice	Air Bleeding	2		F
TOYOTA V51.10 > 16PIN DLC(Europe and Oth	Please follow the instructions on the	🛜 🕇 0 b/s	🗸0 b/s	⊞12.17V
Air Bleeding	screen,and performing each step. Note:			
RR Circuit Air Bleeding STEP2 Note:During activation,the brake ped However,do not release the brake pe Activating	-Ensure that brake fluid level is maintained between MIN/MAX level. 1:Loosen the bleeder plug of RR wheel. 2:Depress the brake pedal 3 times. 3:While keeping the brake pedal	essure.		
Time Remaining: 1.0 s	<ul> <li>depressed,tighten the bleeder plug of RR</li> <li>wheel and release the brake pedal.</li> <li>4:Depress the brake pedal 2 times.</li> <li>5:While keeping the brake pedal</li> <li>depressed,loosen the bleeder plug of RR</li> <li>wheel.</li> <li>6:After fluid bleeding stops,tighten the bleeder</li> <li>plug of RR wheel and release the brake pedal.</li> <li>7:Repeat steps 4 to 6 above until the air stops coming out.</li> <li>8:Perform above steps of 1 to 7 for FL wheel.</li> <li>(Read 'RR Wheel' in above steps as 'FL wheel'.)</li> <li>9:Press OK to proceed.</li> </ul>			
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27. Function execution is successful and bleeding is completed. Click OK to exit the special function. (See the following figure.)

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TOYOTA V51.10 > 16PIN DLC(Europe and Oth	er) > Yaris > MXPA10 > M15A-FKS > -2	022.08 > w/ Sm	nart Key > ABS (l	B 🛜 🕇 0 b/s	s 🕹 🕹 🕹 🕹	🟥 12.17V
Air Bleeding						
RR Circuit Air Bleeding STEP2 Note:During activation,the brake ped However,do not release the brake pe Activating		o a change ii	n hydraulic pi	ressure.		
Time Remaining: 1.0 s	Air Blee	ding				
	Air bleeding is complete.					
	ок					
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## Statement:

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