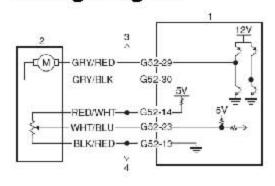
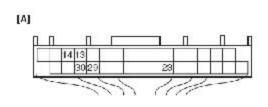
# B1512: Air Flow Control Actuator (Position Sensor) and Its Circuit Malfunction

## Wiring Diagram





[A]: HVAC control unit connector "G52" (harness side view)	3. To other actuators
1. HVAC control module	4. To other sensors
2. Air flow control actuator	28

# **DTC Detecting Condition and Trouble Area**

DTC Detecting Condition Trouble Area	
Air flow control actuator position sensor signal voltage is more than or less than specified value for specified time continuously.	Air flow control     actuator circuit     Air flow control     actuator     HVAC control module

#### **DTC Confirmation Procedure**

- 1) Connect scan tool to DLC with ignition switch turned OFF.
- Turn ON ignition switch and clear DTC using scan tool.
- 3) Check DTC.

#### DTC Troubleshooting

NOTE

When DTC B1502, B1503, B1511 and B1530 are indicated together, it is

## possible that "BLK/RED" wirecircuit open.

Step	Action	Yes	No
1	Position sensor power supply circuit check  1) Disconnect air flow control actuator connector with ignition switch turned OFF.  2) Check for proper connection to air flow control actuator at "RED/WHT", "WHT/BLU" and "BLK/RED" wire terminals.  3) If OK, measure voltage between "RED/WHT" wire terminal of air flow control actuator connector and vehicle body ground with ignition switch turned ON.  Is voltage 4 – 6 V?	Go to Step 6.	Go to Step 2.
2	Position sensor power supply circuit check  1) Disconnect temperature control actuator connector with ignition switch turned OFF.  2) Measure voltage between "RED/WHT" wire terminal of air flow control actuator connector and vehicle body ground with ignition switch turned ON.  Is voltage 4 – 6 V?	Temperature control actuator faulty.	Go to Step 3.
3	Position sensor power supply circuit check  1) Disconnect air intake control actuator connector with ignition switch turned OFF.  2) Measure voltage between  "RED/WHT" wire terminal of temperature control actuator connector and vehicle body ground with ignition switch turned ON.  Is voltage 4 – 6 V?	Air intake control actuator faulty.	Go to Step 4.

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Step	Action	Yes	No
4	Position sensor power supply circuit check  1) Disconnect connector from HVAC control module with ignition switch turned OFF.  2) Check for proper connection to HVAC control module connector at "G52-14", "G52-13" and "G52-23" terminals.  3) If OK, measure resistance between "RED/WHT" wire terminal of air flow control actuator connector and "G52-14" terminal of HVAC control module connector.  Is resistance below 5 Ω?	Go to Step 5.	"RED/WHT" wire open or high resistance circuit.
5	Position sensor power supply circuit check  1) Measure resistance between  "RED/WHT" wire terminal of air flow control actuator connector and vehicle body ground.  Is resistance infinity?	Go to Step 6.	"RED/WHT" wire shorted to ground circuit.
6	Position sensor power supply circuit check  1) Measure voltage between  "RED/WHT" wire terminal of air flow control actuator connector and vehicle body ground with ignition switch turned ON.  Is voltage 0 V?	Go to Step 7.	"RED/WHT" wire shorted to other circuit.
7	Position sensor signal circuit check  1) Connect HVAC control module connector with ignition switch turned OFF.  2) Measure voltage between "WHT/BLU" wire terminal of air flow control actuator connector and vehicle body ground with ignition switch turned ON. Is voltage 4 – 6 V?	Go to Step 11.	Go to Step 8.

Step	Action	Yes	No
8	Position sensor signal circuit check  1) Disconnect connector from HVAC control module with ignition switch turned OFF.  2) Measure resistance between "WHT/BLU" wire terminal of air flow control actuator connector and "G52-23" terminal of HVAC control module connector.  Is resistance below 5 Ω?	Go to Step 9.	"WHT/BLU" wire open or high resistance circuit.
9	Position sensor signal circuit check  1) Measure resistance between  "WHT/BLU" wire terminal of air flow control actuator connector and vehicle body ground.  Is resistance infinity?	Go to Step 10.	"WHT/BLU" wire shorted to ground circuit.
10	Position sensor signal circuit check 1) Measure voltage between "WHT/BLU" wire terminal of air flow control actuator connector and vehicle body ground with ignition switch turned ON. Is voltage 0 V?	Go to Step 11.	"WHT/BLU" wire shorted to other circuit.
11	Position sensor ground circuit check  1) Connect HVAC control module connector with ignition switch turned OFF.  2) Measure resistance between "BLK/RED" wire terminal of air flow control actuator connector and vehicle body ground. Is resistance below 5 Ω?	Go to Step 13.	Go to Step 12.
12	Position sensor ground circuit check 1) Measure resistance between "G52-13" terminal of HVAC control module connector and vehicle body ground. Is resistance below 5 Ω?	"BLK/RED" wire open or high resistance circuit.	HVAC control module faulty.

Step	Action	Yes	No
13	Air flow control actuator check  1) Check air flow control actuator referring to "Air Flow Control Actuator Inspection: ". Is it in good condition?	HVAC control module faulty.	Air flow control actuator faulty.

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